

# T<sup>2</sup> Fence System

T<sup>2</sup>-30 (30" Capacity Fence System)  
T<sup>2</sup>-50 (50" Capacity Fence System)



SHOWN WITH MODEL  
36-729 CABINET SAW

PART NO. 911978 - 03-09-04  
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# SAFETY GUIDELINES - DEFINITIONS

This manual contains information that is important for you to know and understand. This information relates to protecting YOUR SAFETY and PREVENTING EQUIPMENT PROBLEMS. To help you recognize this information, we use the symbols to the right. Please read the manual and pay attention to these sections.

## ▲ DANGER

Indicates an imminently hazardous situation which, if not avoided, will result in death or serious injury.

## ▲ WARNING

Indicates a potentially hazardous situation which, if not avoided, could result in death or serious injury.

## ▲ CAUTION

Indicates a potentially hazardous situation which, if not avoided, may result in minor or moderate injury.

## CAUTION

Used without the safety alert symbol indicates potentially hazardous situation which, if not avoided, may result in property damage.

# INTRODUCTION

The models T<sup>2</sup>-30 (30" capacity) and T<sup>2</sup>-50 (50" capacity), can be assembled to the 36-729 Cabinet Saw, Delta 10" Professional Table Saws, Delta Contractors Saws, and Unisaws, in addition to other brands of table saws. The T<sup>2</sup> Fence System includes the fence, guide tube, front guide rail, and rear guide rail.

**NOTICE: THE MANUAL COVER PHOTO ILLUSTRATES THE CURRENT PRODUCTION MODEL. ALL OTHER ILLUSTRATIONS ARE REPRESENTATIVE ONLY AND MAY NOT DEPICT THE ACTUAL COLOR, LABELING OR ACCESSORIES AND MAY BE INTENDED TO ILLUSTRATE TECHNIQUE ONLY.**

# T<sup>2</sup> FENCE PARTS

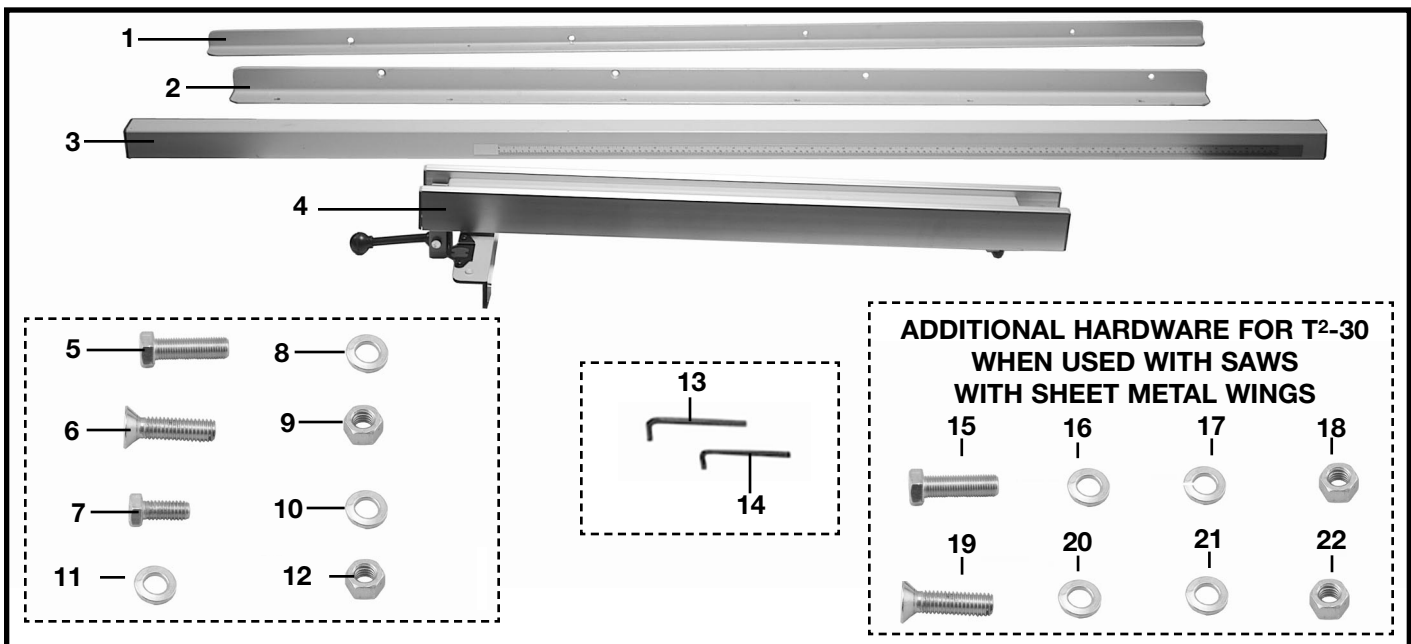


Fig. 2

1. Rear Guide Rail
2. Front Guide Rail
3. Guide Tube
4. 36-726 Fence
5. 3/8-24x1 1/4" Socket Head Cap Screw (2)
6. M8x1.25 x 30mm Flat Head Screw (2)
7. M8x1.25x16mm Hex Head Screw (6)
8. 8mm Lockwasher (10)
9. M8x1.25 Hex Nut (2)
10. 8mm Flat Washer (2)
11. 3/8" Lockwasher (4)
12. 3/8-24 Hex Nut (2)
13. 5mm Hex Wrench
14. 4mm Hex Wrench

### **Hardware for the T<sup>2</sup>-30 when used with saws with sheet metal extension wings**

15. 3/8-24x1 1/4" Socket Head Cap Screw (2)
16. 3/8" Flat Washer (2)
17. 3/8" Lockwasher (2)
18. 3/8-24 Hex Nut (2)
19. M8x1.25 x 30mm Flat Head Screw (2)
20. 8mm Lockwasher (2)
21. 8mm Flat Washer (2)
22. M8x1.25 Hex Nut (2)

**NOTE:** The T<sup>2</sup>-50 can't be attached to saws using sheet metal extension wings.

# ASSEMBLY

## FRONT GUIDE RAIL

### FOR MODEL 36-729 ONLY

1. Align the two holes in the front guide rail (A) Fig. 3, with the two holes in the front of the table.
2. Insert a M8-1.25x30mm flat head screw (B) Fig. 3, through the hole in the front guide rail and the table.
3. Place an 8mm flat washer and a 8mm lockwasher on the screw. Thread a M8x1.25 hex nut onto the screw. Repeat this process for the remaining hole in the front guide rail and the table.
4. Use a square (D) Fig. 4 to make sure the front guide rail is parallel with the table and tighten the two screws securely, that hold the guide rail to the table.

### FOR TABLE SAWS WITH SHEET METAL EXTENSION WINGS - T<sup>2</sup>-30 ONLY

**NOTE:** The T<sup>2</sup>-50 can't be attached to saws using sheet metal extension wings.

1. Align the four holes in the front guide rail (not shown), with the four holes in the front of the table.
2. Insert a M8-1.25x30mm flat head screw through a hole in the front guide rail and the table.
3. Place an 8mm flat washer and a 8mm lockwasher on the screw. Thread a M8x1.25 hex nut onto the screw. Repeat this process for the remaining three holes in the front guide rail and the table.
4. Use a square (D) Fig. 4 to make sure the front guide rail is parallel with the table and tighten the hardware that holds the guide rail to the table.

## GUIDE TUBE

1. Align the holes on the bottom of the guide tube (C) Fig. 5 with the holes on the front guide rail (D).
2. Place an 8mm lockwasher on an M8x1.25 x16mm hex head screw (A) Fig. 5, and insert through the hole in the front guide rail (D), and thread the screw into the tapped hole in the bottom of the guide tube (C) and tighten securely. Repeat this process for the five remaining holes in the front guide rail and the guide tube as shown in Fig. 6.

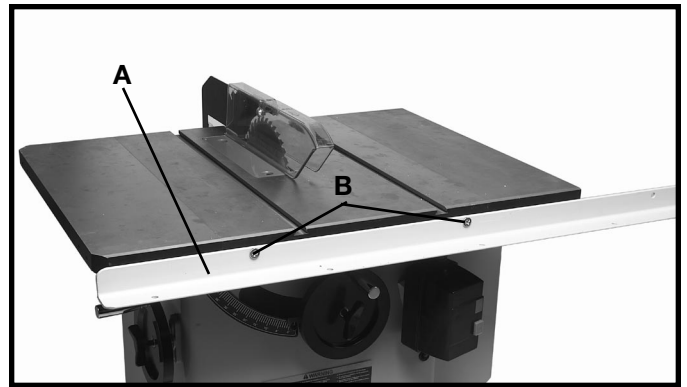


Fig. 3

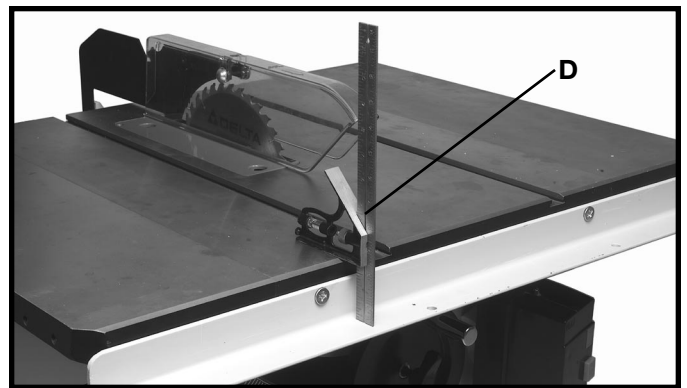


Fig. 4

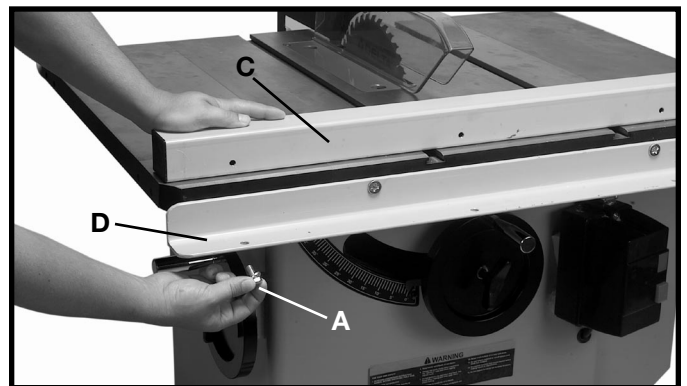


Fig. 5

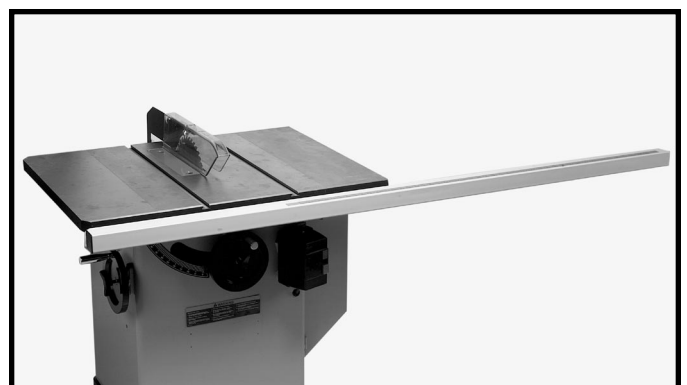


Fig. 6

## REAR GUIDE RAIL

1. Align the holes in the rear guide rail with the holes in the back of the saw table.

### **FOR MODEL 36-729 ONLY**

2. Insert a 3/8-24x1-1/4" hex head screw (A) Fig. 7, with a 3/8" lockwasher through the hole in the rear guide rail and thread the screw into the tapped hole in the back of the saw table. Repeat this process for the remaining hole in the rear guide rail and the saw table.

### **FOR TABLE SAWS WITH SHEET METAL EXTENSION WINGS - T<sup>2</sup>-30 ONLY**

2. Insert a 3/8-24x1-1/4" hex head screw (not shown) through a hole in the rear guide rail and table. Place a 3/8" flat washer, 3/8" lockwasher onto the screw. Thread a 3/8-24 hex nut onto the screw. Repeat this process for the remaining three holes in the rear guide rail and the saw table.

3. Use a square (D) Fig. 8 to make sure the rear guide rail is parallel with the table and tighten all hardware securely that holds the rear guide rail to the table.



Fig. 7

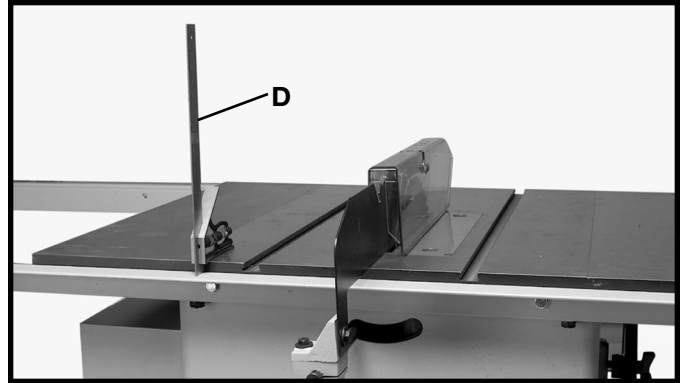


Fig. 8

## FENCE

1. Place the fence on the guide tube, lift up clamp (A) Fig. 9, and place the fence over the rear guide rail and gently push fence onto guide tube (B) Fig. 9. **NOTE: MAKE SURE THAT THE CLIP ON THE BACK OF THE FENCE ENGAGES THE REAR GUIDE RAIL.**

2. Push down on fence clamp (A) Fig. 10 to lock fence in place.

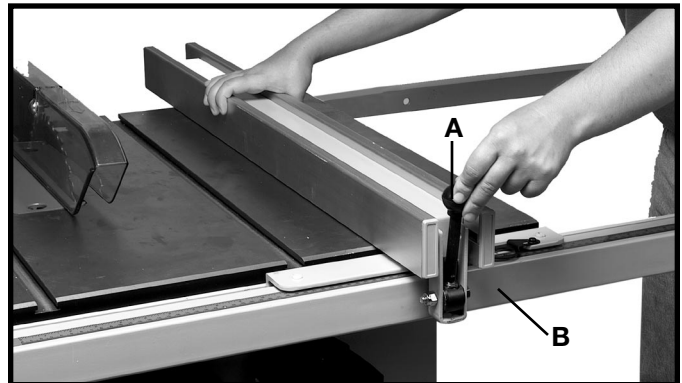


Fig. 9

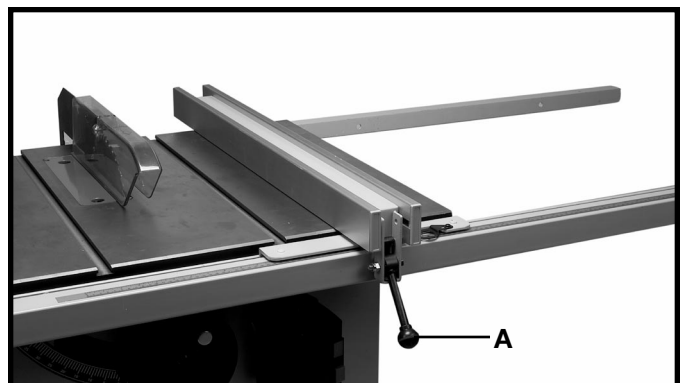


Fig. 10

# ADJUSTMENTS

## ADJUSTING FENCE PARALLEL TO MITER GAGE SLOTS

**⚠ WARNING** DISCONNECT MACHINE FROM POWER SOURCE.

**NOTE:** Delta table saws have been aligned at the factory so that the miter gage slots (B) Fig. 11 in the table are parallel with the saw blade. It is recommended, however, to check and make certain this alignment is correct then adjust the fence so it is parallel to the miter gage slot as follows:

To check and adjust, move fence (A) until the bottom edge of the fence is in line with the edge of one of the miter gage slots as shown, and push down on the fence clamping lever (C). The fence (A) should be parallel to the miter gage slot, the entire length of the table. If an adjustment must be made, lift up fence locking lever (C) Fig. 11 and remove the fence from the guide tube, as shown in Fig. 12. Slightly tighten or loosen one of the two adjusting screws (D) or (E) Fig. 12, using a 3mm hex wrench (F), not supplied. Place the fence on the guide tube and check again to see if the edge of the fence is parallel with the miter gage slot and repeat as necessary.

**IMPORTANT: VERY LITTLE MOVEMENT OF SCREWS (D) AND (E) IS NECESSARY TO ADJUST THE FENCE PARALLEL WITH THE MITER GAGE SLOT.**

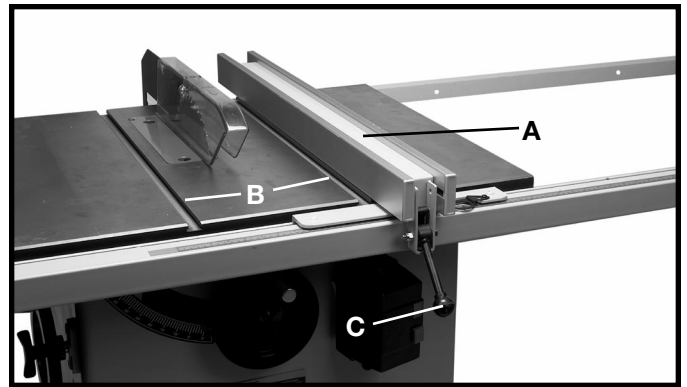


Fig. 11

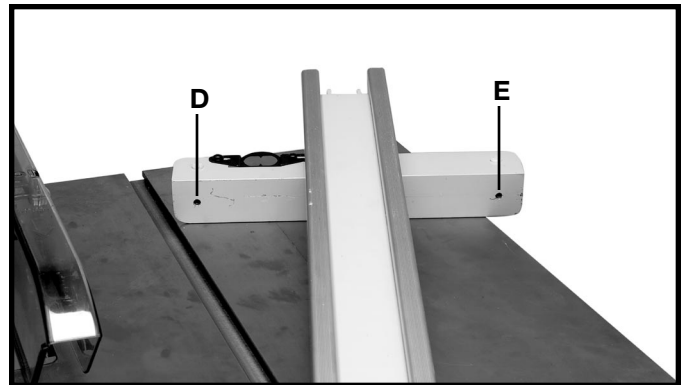


Fig. 12

## ADJUSTING FENCE PERPENDICULAR TO TABLE

**⚠ WARNING** DISCONNECT MACHINE FROM POWER SOURCE.

1. Place a square (S) Fig. 12A, against the middle of the fence, to check to see that the fence is perpendicular to the table.
2. If an adjustment is necessary, turn adjusting screws (A) and (B) Fig. 12B, until the fence is perpendicular to the table.

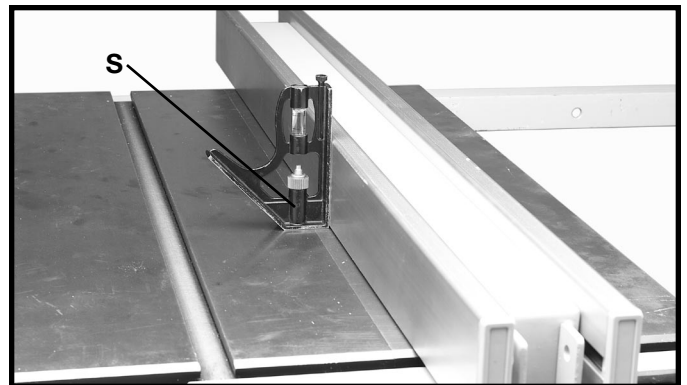


Fig. 12A



Fig. 12B

# ADJUSTING CLAMPING ACTION OF FENCE LOCKING HANDLE

**⚠ WARNING** DISCONNECT MACHINE FROM POWER SOURCE.

When the fence locking handle (A) is pushed to the down position, as shown in Fig. 13, the fence assembly (B) should be securely clamped to the guide tube (C). If the fence assembly (B) is not securely clamped to the guide tube (C) when the handle (A) is pushed down, as shown in Fig. 13, lift up handle (A) and remove fence assembly (B). Slightly tighten the two adjusting screws (D) and (E) Fig. 12, using a 3mm hex wrench not supplied. Adjusting screws (D) and (E) Fig. 12, should be tightened an equal amount. Place fence on the guide tube and recheck to see if the fence assembly (B) Fig. 13, is securely tightened. Adjust further if necessary.

**IMPORTANT: AFTER ADJUSTING THE CLAMPING ACTION OF THE FENCE LOCKING HANDLE, CHECK TO SEE IF THE FENCE IS PARALLEL TO THE MITER GAGE SLOT AND ADJUST IF NECESSARY.**

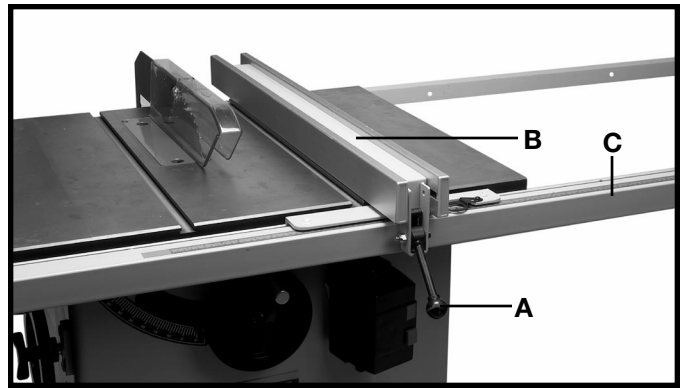


Fig. 13

# ADJUSTING SCALE POINTER

The distance the fence is positioned away from the blade is indicated by the pointer (C) Fig. 13A. If it is necessary to adjust the pointer (C), make a test cut with the fence locked in position. Measure the width of the finished cut and adjust the pointer (C) by loosening the two screws (E) and moving the pointer (C) to the same marking on the scale as the finished cut. Then tighten the two screws (E).

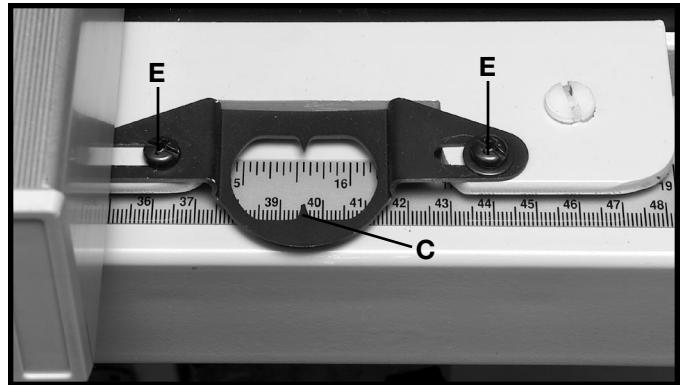


Fig. 13A

# OPERATIONS

Common sawing operations include ripping and crosscutting plus a few other standard operations of a fundamental nature. As with all power machines, there is a certain amount of hazard involved with the operation and use of the machine. Using the machine with the respect and caution demanded as far as safety precautions are concerned, will considerably lessen the possibility of personal injury. However, if normal safety precautions are overlooked or completely ignored, personal injury to the operator can result. The following information describes the safe and proper method for performing the most common sawing operations.

**⚠ WARNING** THE USE OF ATTACHMENTS AND ACCESSORIES NOT RECOMMENDED BY DELTA MAY RESULT IN THE RISK OF INJURY TO PERSONS.

## CUT-OFF

**⚠ CAUTION** When using the block (B) Fig. 16, as a cut-off gage, it is very important that the rear end of the block be positioned so the work piece is clear of the block before it enters the blade.

**⚠ WARNING** NEVER USE THE FENCE AS A CUT-OFF GAGE WHEN CROSS-CUTTING.

When cross-cutting a number of pieces to the same length, a block of wood (B), can be clamped to the fence and used as a cut-off gage as shown in Fig. 16. It is important that this block of wood always be positioned in front of the saw blade as shown. Once the cut-off length is determined, secure the fence and use the miter gage to feed the work into the cut.

This block of wood allows the cut-off piece to move freely along the table surface without binding between the fence and the saw blade, thereby lessening the possibility of kickback and injury to the operator.

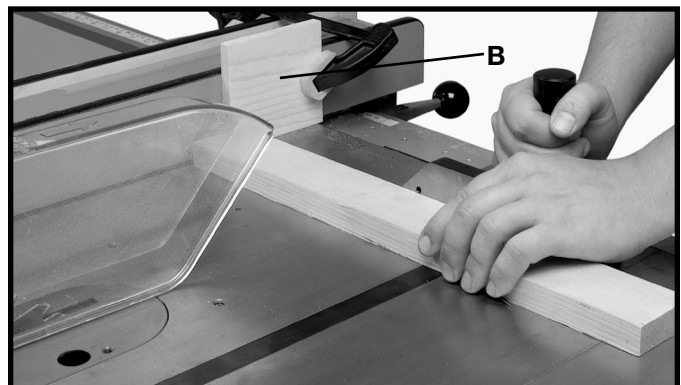


Fig. 16

# RIPPING

**⚠ WARNING** A RIP FENCE SHOULD ALWAYS BE USED FOR RIPPING OPERATIONS. NEVER PERFORM A RIPPING OPERATION FREE-HAND.

Ripping is the operation of making a lengthwise cut through a board, as shown in Fig. 17, and the rip fence (A) is used to position and guide the work. One edge of the work rides against the rip fence while the flat side of the board rests on the table. Since the work is pushed along the fence, it must have a straight edge and make solid contact with the table. The saw guard must be used. The guard has anti-kickback fingers to prevent wood kickback, and a splitter to prevent the wood kerf from closing and binding the blade.

Start the motor and advance the work holding it down and against the fence. Never stand in the line of the saw cut when ripping. Hold the work with both hands and push it along the fence and into the saw blade as shown in Fig. 17. The work can then be fed through the saw blade with one or two hands. After the work is beyond the saw blade and anti-kickback fingers, the hand is removed from the work. When this is done the work will either stay on the table, tilt up slightly and be caught by the rear end of the guard or slide off the table to the floor. Alternately, the feed can continue to the end of the table, after which the work is lifted and brought back along the outside edge of the fence. The cut-off stock remains on the table and is not touched with the hands until the saw blade is stopped, unless it is a large piece allowing safe removal. When ripping boards longer than three feet, it is recommended that a work support be used at the rear of the saw to keep the workpiece from falling off the saw table.

**⚠ WARNING** If the ripped work is less than 4 inches wide, a push stick should always be used to complete the feed, as shown in Fig. 18. The push stick can easily be made from scrap material as explained in the section **“CONSTRUCTING A PUSH STICK.”** When ripping material under 2 inches in width, a flat pushboard is a valuable accessory since ordinary push sticks may interfere with the blade guard. The flat pushboard can be made as shown in Fig. 19.

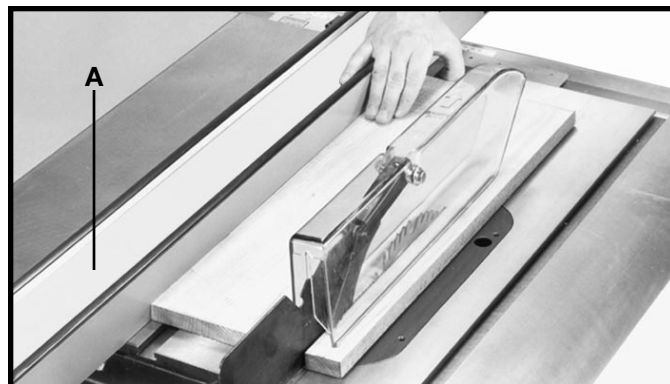


Fig. 17



Fig. 18

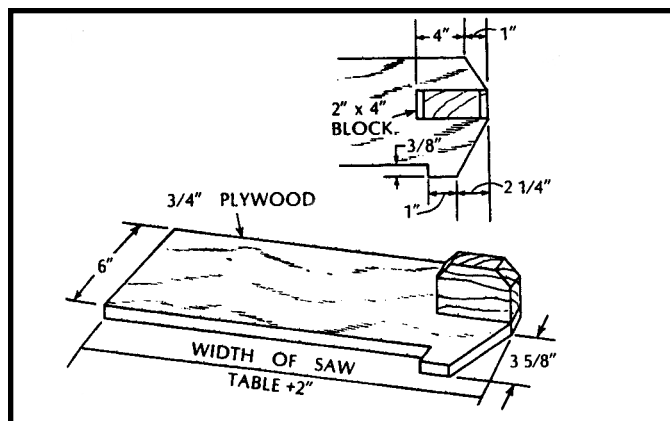


Fig. 19

## USING AUXILIARY WOOD FACING ON RIP FENCE

**CAUTION** It is necessary when performing special operations such as moulding to add wood facing (A) Fig. 20, to one or both sides of the rip fence, as shown. The wood facing is attached to the fence with two clamps (B). 3/4 inch stock is suitable for most work although an occasional job may require 1 inch facing.

A wood facing should be used when ripping thin material such as paneling to prevent the material from catching between the bottom of the rip fence and the saw table surface.

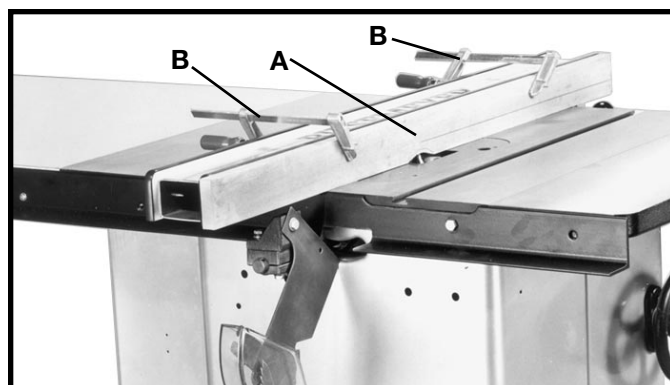


Fig. 20

# MAINTENANCE

## FENCE LUBRICATION

1. Apply paste wax to fence and guide tube sliding surfaces weekly.
2. Apply grease to cam lock (A) Fig. 32, and cam foot (B) occasionally to prevent wear.

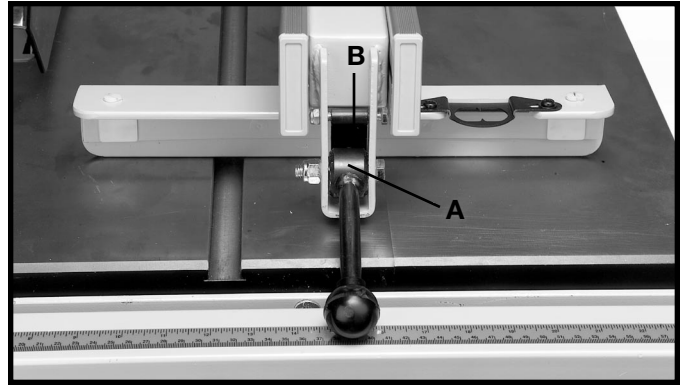


Fig. 32

## FEATHERBOARDS AND PUSH STICKS

### CONSTRUCTING A FEATHERBOARD

Fig. 34, illustrates dimensions for making a typical featherboard. The material which the featherboard is constructed of, should be a straight piece of wood that is free of knots and cracks. Featherboards are used to keep the work in contact with the fence and table and help prevent kickbacks. Clamp the featherboards to the fence and table so that the leading edge of the featherboards will support the workpiece until the cut is completed.

**⚠ WARNING** Use featherboards for all non “thru-sawing” operations where the guard and spreader assembly must be removed (see Fig. 33). Always replace the guard and spreader assembly when the non thru-sawing operation is completed.

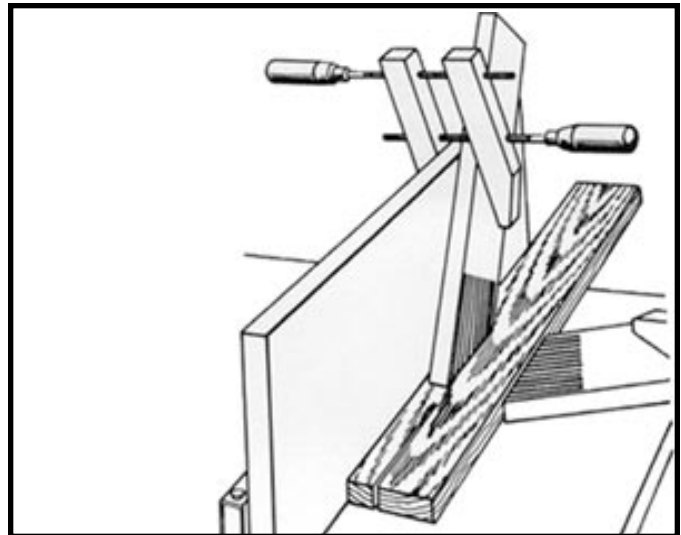


Fig. 33

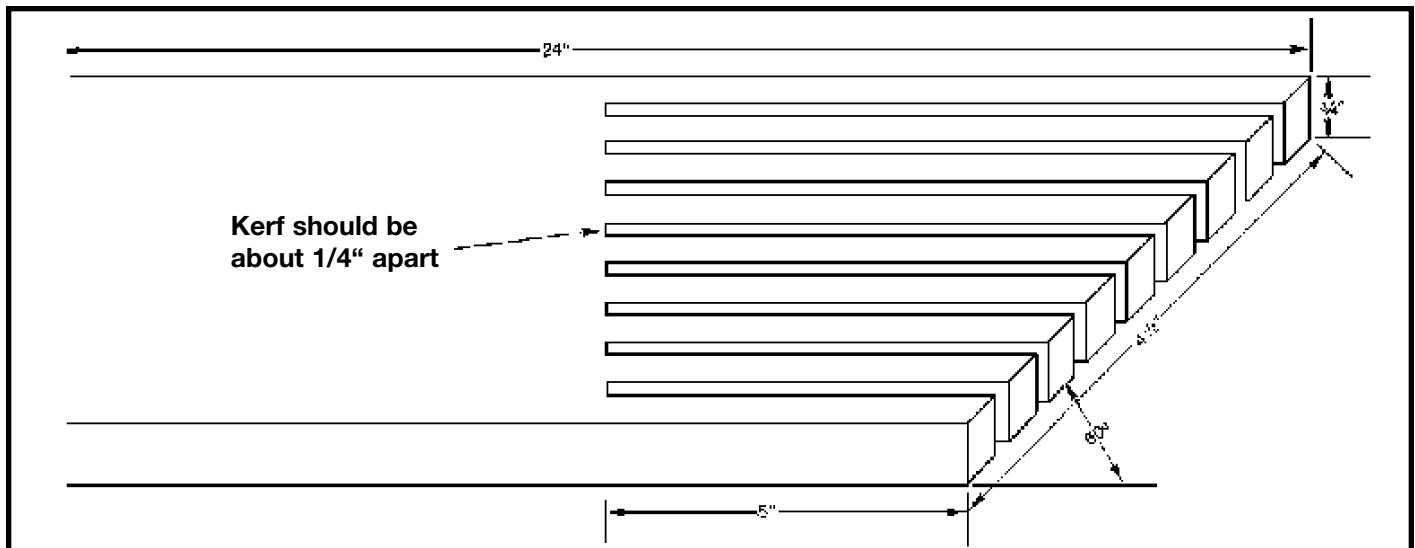
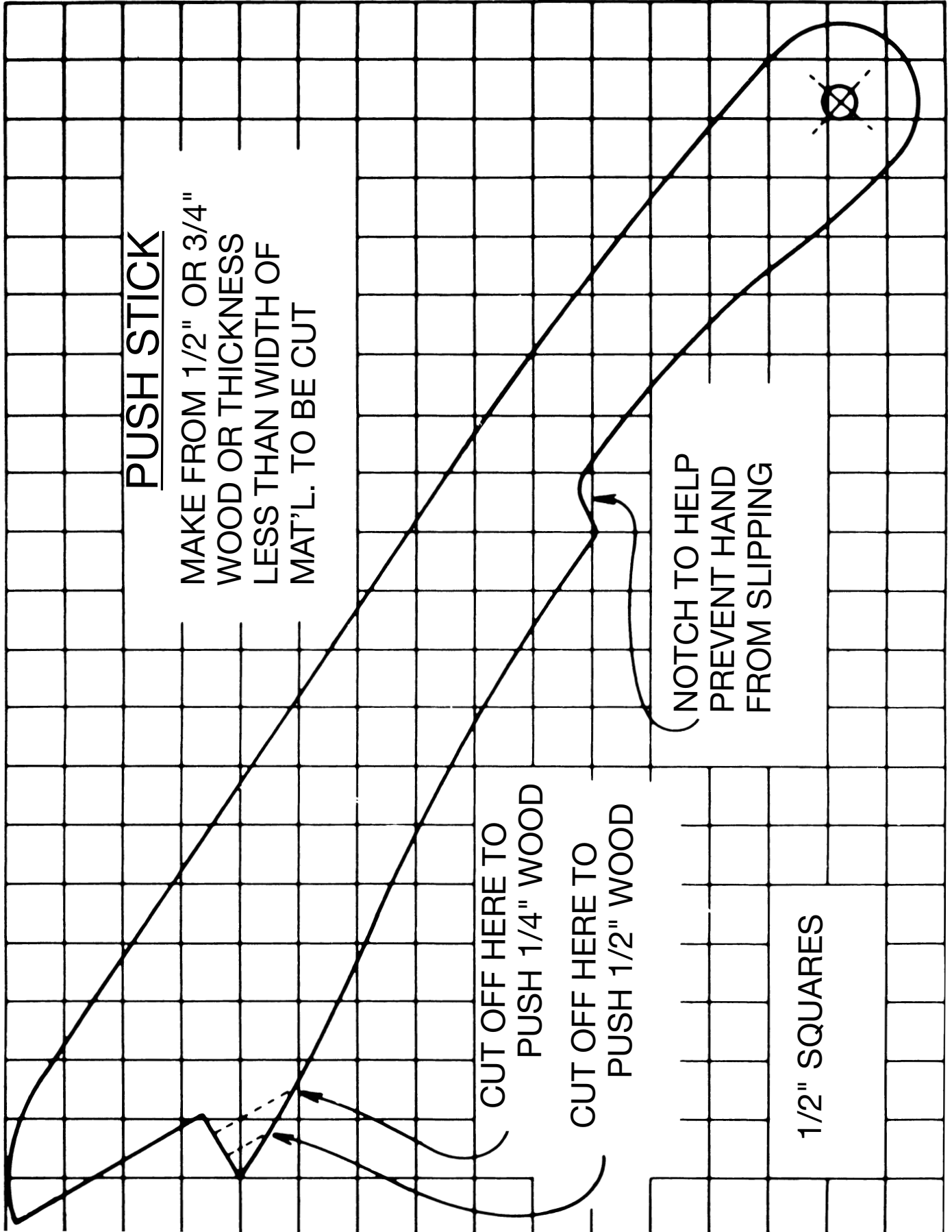


Fig. 34

# CONSTRUCTING A PUSH STICK

When ripping work less than 4 inches wide, a push stick should be used to complete the feed and could be made from scrap material by following the pattern shown.



# NOTES

# ACCESSORIES

A complete line of accessories is available from your Delta Supplier, Porter-Cable • Delta Factory Service Centers, and Delta Authorized Service Stations. Please visit our Web Site [www.deltamachinery.com](http://www.deltamachinery.com) for a catalog or for the name of your nearest supplier.

**▲ WARNING** Since accessories other than those offered by Delta have not been tested with this product, use of such accessories could be hazardous. For safest operation, only Delta recommended accessories should be used with this product.



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