



920-04-020-5335
 920-08-040-5344
 ** WHEN REPLACING THE BEARINGS USED IN THE ARBOR BRACKET ASSEMBLY, THE CUSTOMER MUST ORDER THE PROPER BEARING. MOST OLDER MODELS OF THE UNISA W USE THE 920-08-040-5344 BEARING, WITH EXTENDED INNER RACE. NEWER MODELS USE THE 920-04-020-5335 BEARING. SPACER 422-04-104-5001 MUST BE USED WITH BEARING 920-08-040-5344. SPACER 422-04-104-0002 MUST BE USED WITH BEARING 920-04-020-5335.

Parts List for 34-450 Type 1

Item Number	Part Number	Description	Qty Required
1	422043030003	ARBOR & FLANGE	1
2	927030202660	KEY	1
3	920080405344	BEARING	1
3	920040205335	BEARING	1
4	928060207382	LOAD SPRING	1
5	422041040002	SPACER	1
6	926039912328	ARBOR PULLEY	1
7	A10686	SCREW	1
8	902070207176	BEARING CLOSURE NUT	1
9	904050106664	LOCKWASHER	1
10	902012009847	SPECIAL NUT	1
11	902012009848	ARBOR NUT-LH	1
12	422041035001	FLANGE	1
13	422043145002	ARBOR BRACKET	1
13	422043145003	ARBOR BRACKET	1
14	904020201704	LOCK WASHER	1
15	901010603102	CAP SCREW	1
17	927030102653	KEY	1
18	422043145004	MOTOR BRACKET	1
19	928060231012	WASHER	2
20	927030102657	KEY	1
25	5140043-25	3V-BLTS 4L 261/16	1
26	41-644	HD 3GROOVE PULLY	1
27	A10686	SCREW	1
30	904100312097	SPECIAL WASHER	1
31	901010600664	CAP SCREW	1
32	422040715001	STEEL PIN	1

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Parts List for 34-450 Type 1

Item Number	Part Number	Description	Qty Required
33	422040795001	SPRING CLIP	2
34	422040365001	DEFLECTOR	1
35	422041045005	SLEEVE	2
36	901020100522	MACHINE SCREW	2
37	422041025002	YOKE	1
38	422040140042	BRACKET	1
39	901010600642	CAP SCREW	2
40	904020201704	LOCK WASHER	2
41	901010600682	CAP SCREW	3
42	904020201704	LOCK WASHER	3
43	902010101207	HEX NUT	3
44	905010102734	ROLL PIN	2
45	422043955002	REAR TRUNNION	1
46	920750113934	BEARING	1
50	422040740001	PLUG	2
51	422044120009	LOCK KNOB	1
52	904010213577	FIBRE WASHER	1
53	905010102715	ROLL PIN	1
54	422044065002	RAISING SHAFT	1
54	A09527	SS/A-ELEV SHAFT/GEAR	1
55	902012101036	HEX NUT	1
56	434014040001	COLLAR W SCRW	1
57	901041500206	SET SCREW	1
58	927030202660	KEY	1
59	901010600663	CAP SCREW	1
60	902010201228	HEX JAM NUT	1
61	904020201704	LOCK WASHER	2

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Parts List for 34-450 Type 1

Item Number	Part Number	Description	Qty Required
62	905010102734	ROLL PIN	2
63	901010600642	CAP SCREW	2
64	422043955001	FRONT TRUNNION	1
65	920750113935	BUSHING	1
70	901010600682	CAP SCREW	2
71	422040145001	FRONT BRACKET	1
72	904020201704	LOCK WASHER	2
73	902010101207	HEX NUT	2
74	930039913524	HAND WHEEL	1
75	901041500206	SET SCREW	1
80	422044065001	TILT SHAFT W/WORM	1
81	904100314509	COLLAR	1
82	904010213577	FIBRE WASHER	2
83	905010102715	ROLL PIN	2
84	422040740001	PLUG	2
85	422044120009	LOCK KNOB	1
86	904070105569	FIBRE WASHER	1
87	901020500707	MACHINE SCREW	2
88	422040310015	COVER PLATE	1
89	422040755001	POINTER	1
90	901020100520	MACHINE SCREW	1
91	422040145008	POINTER BRACKET	1
92	0919714	SHEET MTL SCR	2
93	904070105569	FIBRE WASHER	1
94	930039913524	HAND WHEEL	1
95	901041500206	SET SCREW	1
97	927030202660	KEY	1

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Parts List for 34-450 Type 1

Item Number	Part Number	Description	Qty Required
98	422040550006	GUIDE BLOCK	1
99	904100312097	SPECIAL WASHER	1
100	901010600681	CAP SCREW	1
120	422043180001	KIT	1
121	901110200830	CARRIAGE BOLT	4
122	1087066	BASE	1
123	904010101620	WASHER	4
124	904020101703	LOCK WASHER	4
125	902020401303	SQUARE NUT	4
127	901064502250	DRIVE SCREW	4
128	422040550001	FRONT GUIDE RAIL	1
129	422041125007	SPECIAL SCREW	4
130	422041040001	SPACER	4
130	422041045009	SADDLE BLOCK	4
131	902010101207	HEX NUT	2
132	422040550002	REAR GUIDE RAIL	1
133	961010107462	END PLUG	4
134	422043910003	TABLE	1
136	901044615297	SCREW	4
137	904100312097	SPECIAL WASHER	4
138	901010600680	CAP SCREW	4
140	901061317359	SELF TAP SCREW	2
144	422044065004	LOCK PIN	1
145	422040195001	CAM	1
146	901041500206	SET SCREW	1
147	438010110020	INSULATOR	1
149	904020101716	LOCK WASHER	6

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Parts List for 34-450 Type 1

Item Number	Part Number	Description	Qty Required
150	901010600664	CAP SCREW	6
152	904030201750	LOCK WASHER	8
153	901020500707	MACHINE SCREW	8
154	422041040003	SPACER	4
155	400066030003	ENVELOPE	1
156	400060790001	RETAINER	2
157	422167540003	WARNING LABEL	1
158	422013550004	MITER GAGE BODY	1
160	901041509428	SET SCREW	3
161	901041509428	SET SCREW	3
162	422020600003	HANDLE	1
163	904070105555	FIBRE WSHR	1
165	901072613237	STUD	1
167	905010331754	ROLL PIN	1
168	422010750001	POINTER	2
170	422040720001	PLATE	1
171	901020305750	MACHINE SCREW	1
172	422011120001	SCREW	1
173	955010401471	OPEN-END WRENCH	1
174	438010010036	SWITCH BOX	1
175	422190430001	FENCE BODY	1
176	901010600605	CAP SCREW	2
177	904010101604	STEEL WASHER	2
178	901010600677	CAP SCREW	2
179	904010331451	WASHER	2
180	951010207849	POINTER	1
181	901020100551	MACHINE SCREW	1

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Parts List for 34-450 Type 1

Item Number	Part Number	Description	Qty Required
182	422040105002	REAR SLIDE BLOCK	1
183	905040714459	STEEL PIN	1
184	928010414118	COIL SPRING	1
185	422040270001	HOOK	1
186	422040675001	LEVER	1
187	422041085001	ROD	1
188	422040125005	FRONT CLAMP BODY	1
188	422043125008	FRONT CLAMP	1
189	422040425005	ECCENTRIC	1
190	422040715005	PIN	1
191	422040715004	PIN	1
192	931010114091	BALL HANDLE	1
193	422041115002	LEVER	1
194	422043515002	KNOB & PINION	1
195	928012015898	SPRING	1
196	901041606218	SCREW	1
197	422043275002	FRONT CLAMP SHOE	1
198	904080214550	RUBBER BUSHING	1
200	928010414123	SPRING	1
201	928010215301	SPRING	1
202	422041055001	SLEEVE	1
220	901010600629	SCREW	2
221	904010101620	WASHER	2
222	905040714459	STEEL PIN	1
223	422040105002	REAR SLIDE BLOCK	1
224	928010414118	COIL SPRING	1
225	422030270001	HOOK	1

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Parts List for 34-450 Type 1

Item Number	Part Number	Description	Qty Required
226	422041085001	ROD	1
227	422040675001	LEVER	1
229	904010101603	STEEL WASHER	1
230	1087534	KNOB	1
231	901010600677	CAP SCREW	2
232	904010331451	WASHER	2
233	901020100551	MACHINE SCREW	1
234	904010101610	STEEL WASHER	1
235	951010107802	POINTER	1
236	422040125001	CLAMP BLOCK	1
237	422040425001	ECCENTRIC	1
238	905041014453	STEEL PIN	2
239	931010114091	BALL HANDLE	1
240	422041115001	STUD	1
241	422043515002	KNOB & PINION	1
242	901041500202	SET SCREW	1
243	901020100569	MACHINE SCREW	1
244	422041125002	SPECIAL SCREW	1
245	928010414117	COIL SPRING	1
250	422190430001	FENCE BODY	1
260	422043430007	RETROFIT FENCE KIT	1
262	902012231177	NUT	3
263	901010600606	CAP SCREW	2
264	904010101604	STEEL WASHER	2
265	901010600653	CAP SCREW	2
266	904010331451	WASHER	2
268	902012231177	NUT	1

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Parts List for 34-450 Type 1

Item Number	Part Number	Description	Qty Required
291	438010010056	BOX	1
292	438010210148	SWITCH PLATE	1
293	1340100	SWITCH COVER ASSY	1
294	901020100567	MACHINE SCREW	2
295	402071045007	SPACER	2
296	904030201784	WASHER	2
297	902011209232	HEX NUT	2
298	402071115002	STUD	2
299	422046260007	OVERLOAD KIT	1
299	905224	SWITCH	1
300	960030120433	RESET DECAL	1
301	901021603729	PAN HD SCR	2
302	901020500732	MACHINE SCREW	2
303	424030170003	SPACER	2
304	438010170159	OVERLOAD	1
305	904030201775	WASHER	2
306	902011201203	HEX NUT	4
307	901064231170	HEX HD SCREW	1
309	438010090001	LOCK NUT	2
310	438010090026	ADAPTER	2
311	438010040007	CLAMP	2
856	438010070009	WIRE NUT	1
856	438013020381	CORD 230V.	1

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